

We recommend to quickly read through the whole guide before starting the installation.

**Contents:**

2x Left side panel (L)  
2x Right side panel (R)

**Fixings pack:**

Set of M6 bolts

**Installation equipment needed:** you will need a well-equipped workshop, including a welder.

Safety first: Installation should be attempted only by person with experiences in working on cars. When not sure what to do, take your car to a professional car service. We cannot be held liable for any damage which might occur due to improper installation. This guide is not a service manual.

- 1) **Remove engine and the subframe**
- 2) **Cut off the old rusted panels**

Make sure you DON'T cut off the front subframe cross-bracing mounts / "ears".



Prepare the area for welding – clean and grind down the spot welds.



### 3) Prepare and fit the inner panels

Test fit the inner panels and cut them (or the chassis) to the desired shape. When happy with the fitment, treat the inside with rust protection (e.g. zinc spray). When dried, fix the inner panel in place with a few spot welds.



### 4) Test fit the outer panels

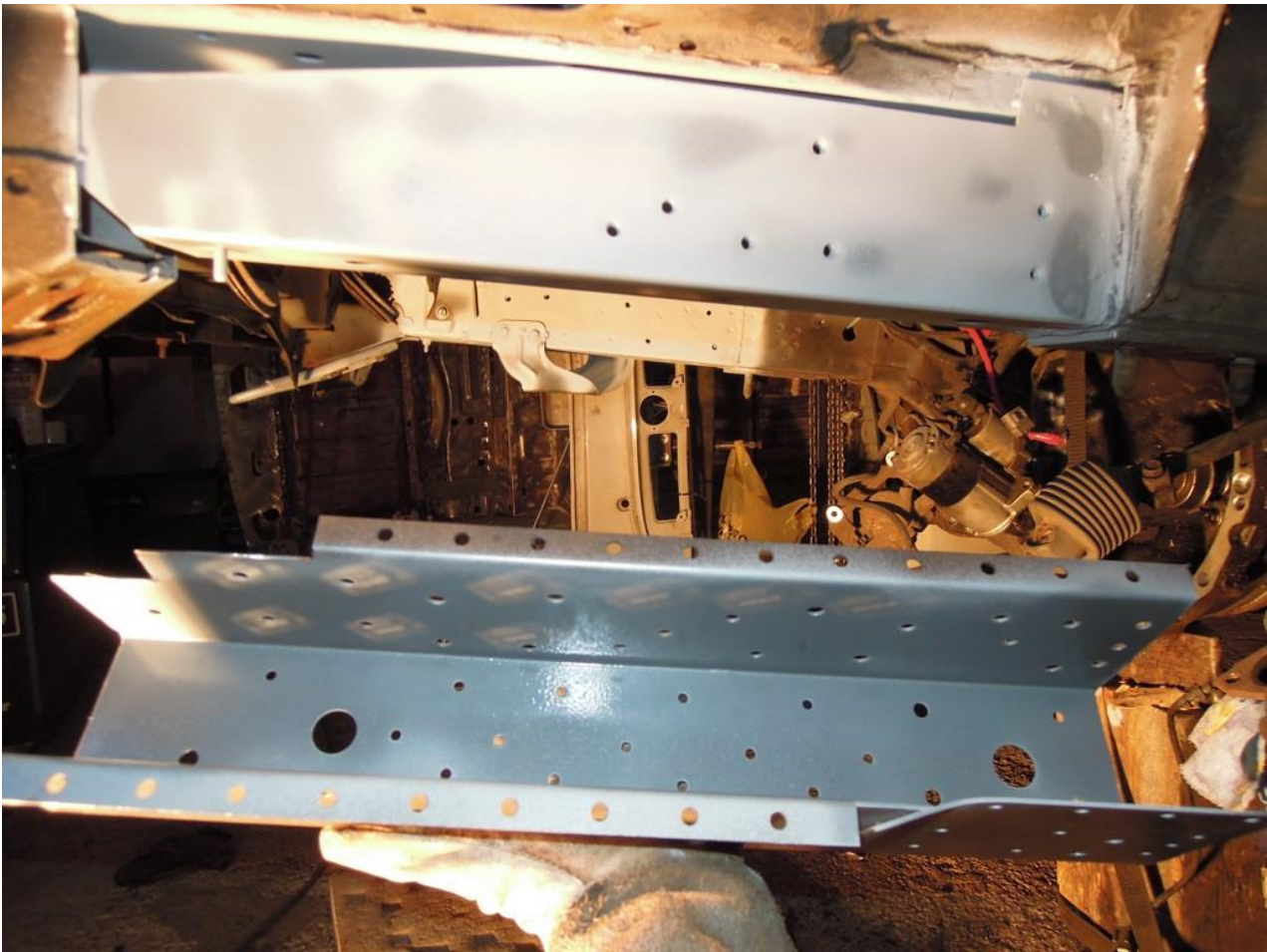
Test fit the outer panels to see whether they fit well with the inner panels. The mounting holes for fixings on both panels need to match with each other. Adjust the inner panel height/position as necessary, so the panels are correctly aligned.



### 5) Weld the inner panel to the chassis

After welding it in place, treat the inner panel's surface with a weld-able primer spray to protect from rust. Coat the inside of the outer panel with the same weld-through coating too.





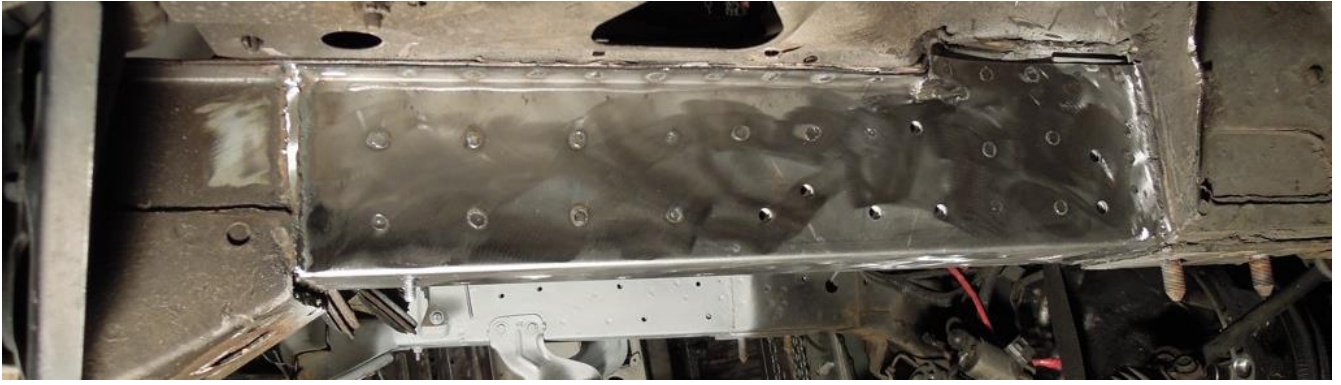
**6) Weld the outer panel to the chassis**

When happy with the fitment, weld the outer panel to the chassis.



**7) Clean the welds and apply rust-proofing paint**

Grind down the welds with a wire grinder or similar, then spray the whole panel to prevent rusting.



#### 8) Fit in the accessories and finish

Fit / weld in the anti-roll bar bracket and bumper brace, then coat everything with rust protection.



That's it! Thank you for supporting us by choosing our quality repair panels.

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